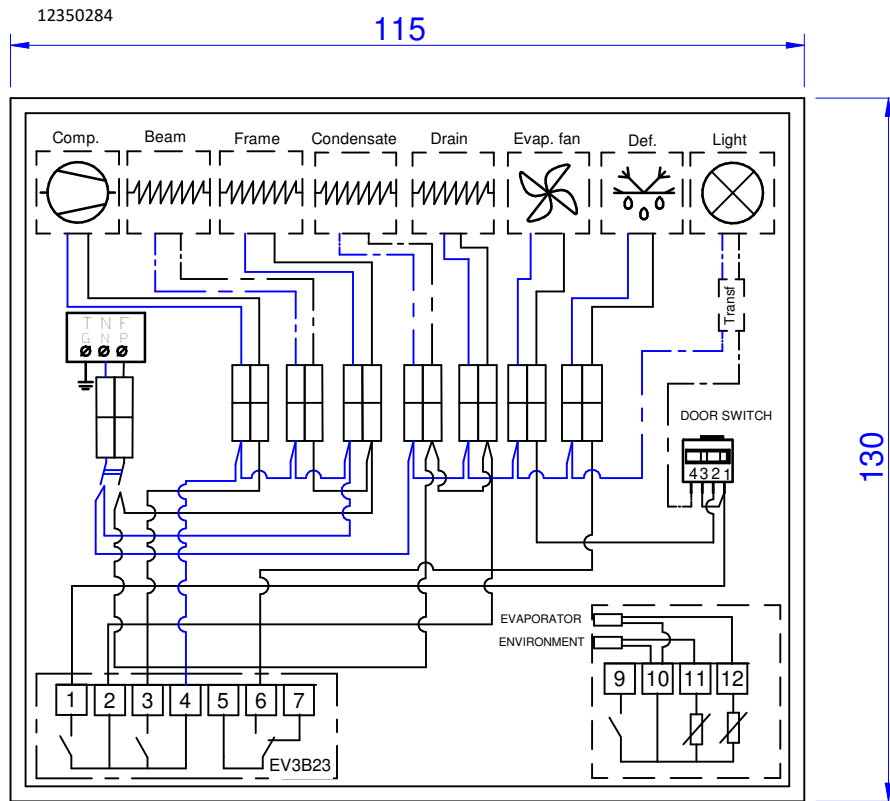


SCHALTPLAN



KBS Gastrotechnik GmbH – Schoßbergstraße 26 – 65201 Wiesbaden



CNC:

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N°	TITLE	QTY	CODE	MATERIAL	TREATMENT																																																																																			
GENERAL TOLERANCES: ISO 2768-1			ONNERA POLAND		SHEET FORMAT: A4																																																																																			
Very Coarse					DESING CENTER: VAR																																																																																			
<table border="1"> <thead> <tr> <th>LINEAR</th> <th>Fine</th> <th>Medium</th> <th>Coarse</th> <th>Very Coarse</th> <th>ANGULAR</th> <th>Fine</th> <th>Medium</th> <th>Coarse</th> <th>Very Coarse</th> </tr> </thead> <tbody> <tr> <td><3mm</td> <td>±0.05</td> <td>±0.10</td> <td>±0.15</td> <td></td> <td><10mm</td> <td>±1°</td> <td>±1°30'</td> <td>±3°</td> <td></td> </tr> <tr> <td>3-6mm</td> <td>±0.05</td> <td>±0.10</td> <td>±0.20</td> <td></td> <td>10-50mm</td> <td>±30'</td> <td>±1°</td> <td>±2°</td> <td></td> </tr> <tr> <td>6-30mm</td> <td>±0.10</td> <td>±0.20</td> <td>±0.50</td> <td></td> <td>50-120mm</td> <td>±20'</td> <td>±30'</td> <td>±1°</td> <td></td> </tr> <tr> <td>30-120mm</td> <td>±0.15</td> <td>±0.30</td> <td>±0.80</td> <td></td> <td>120-400mm</td> <td>±10'</td> <td>±15'</td> <td>±30'</td> <td></td> </tr> <tr> <td>120-400mm</td> <td>±0.20</td> <td>±0.50</td> <td>±1.20</td> <td></td> <td>>400mm</td> <td>±5°</td> <td>±10°</td> <td>±20°</td> <td></td> </tr> <tr> <td>400-1000mm</td> <td>±0.30</td> <td>±0.80</td> <td>±2.00</td> <td></td> <td colspan="5"></td> </tr> <tr> <td>1000-2000mm</td> <td>±0.50</td> <td>±1.20</td> <td>±3.00</td> <td></td> <td colspan="5"></td> </tr> </tbody> </table>					LINEAR	Fine	Medium	Coarse	Very Coarse	ANGULAR	Fine	Medium	Coarse	Very Coarse	<3mm	±0.05	±0.10	±0.15		<10mm	±1°	±1°30'	±3°		3-6mm	±0.05	±0.10	±0.20		10-50mm	±30'	±1°	±2°		6-30mm	±0.10	±0.20	±0.50		50-120mm	±20'	±30'	±1°		30-120mm	±0.15	±0.30	±0.80		120-400mm	±10'	±15'	±30'		120-400mm	±0.20	±0.50	±1.20		>400mm	±5°	±10°	±20°		400-1000mm	±0.30	±0.80	±2.00							1000-2000mm	±0.50	±1.20	±3.00							DESIGNED BY: P.LACHACZ	VALIDATED BY:	DATE: 19.04.2023	DOC STATUS:
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GENERAL TOLERANCE FOR FORM AND POSITION: ISO 2768-2			DESIGNED BY: P.LACHACZ	VALIDATED BY:	DATE: 19.04.2023	SHEET: 1 / 1																																																																																		
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