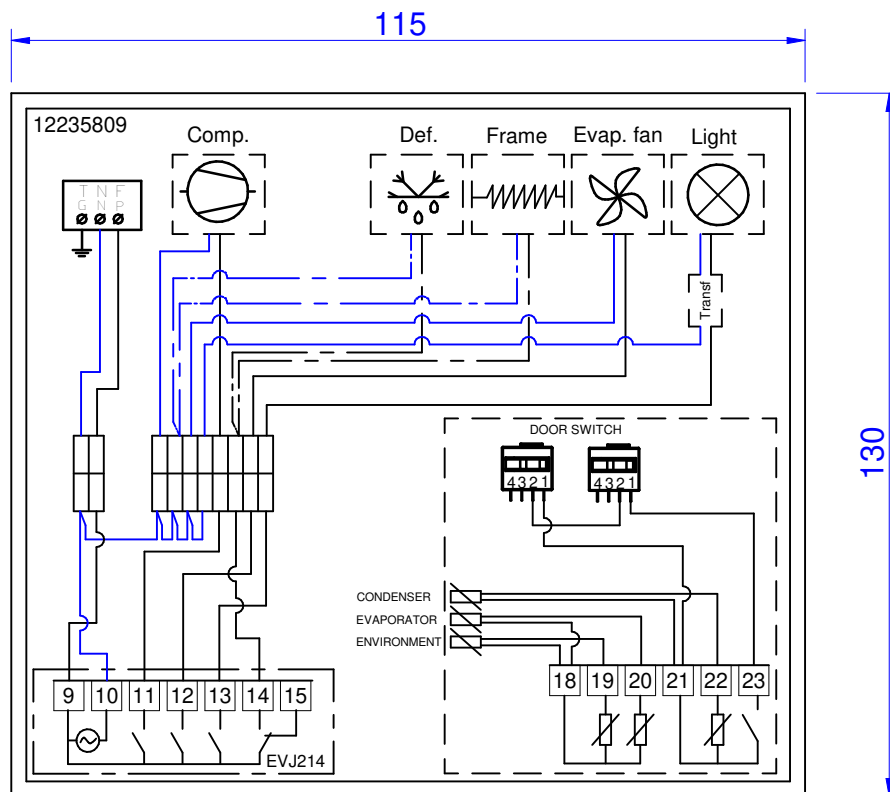


SCHALTPLAN



KBS Gastrotechnik GmbH – Schoßbergstraße 26 – 65201 Wiesbaden



CNC:

-	Elec.funct.schem.AVANIS 2B POS	-	12235809																																																																																											
N ^o	TITLE	QTY	CODE	MATERIAL	TREATMENT																																																																																									
GENERAL TOLERANCES: ISO 2768-1 Very Coarse			ONNERA POLAND		SHEET FORMAT: A4																																																																																									
<table border="1"> <thead> <tr> <th rowspan="2">LINEAR</th> <th colspan="5">ISO 2768-1</th> <th rowspan="2">ANGULAR</th> <th colspan="3">Very Coarse</th> </tr> <tr> <th><3mm</th> <th>Fine</th> <th>Medium</th> <th>Coarse</th> <th>Very Coarse</th> <th><10mm</th> <th>Fine</th> <th>Medium</th> <th>Coarse</th> <th>Very Coarse</th> </tr> </thead> <tbody> <tr> <td>3-6mm</td> <td>±0.05</td> <td>±0.10</td> <td>±0.20</td> <td>±0.50</td> <td>±1.20</td> <td><10mm</td> <td>±1°</td> <td>±1°30'</td> <td>±3°</td> <td></td> </tr> <tr> <td>6-30mm</td> <td>±0.10</td> <td>±0.20</td> <td>±0.50</td> <td>±1.20</td> <td>±3.00</td> <td>10-50mm</td> <td>±30'</td> <td>±1°</td> <td>±2°</td> <td></td> </tr> <tr> <td>30-120mm</td> <td>±0.15</td> <td>±0.30</td> <td>±0.80</td> <td>±2.00</td> <td>±5.00</td> <td>50-120mm</td> <td>±20'</td> <td>±30'</td> <td>±1°</td> <td></td> </tr> <tr> <td>120-400mm</td> <td>±0.20</td> <td>±0.50</td> <td>±1.20</td> <td>±3.00</td> <td>±5.00</td> <td>120-400mm</td> <td>±10'</td> <td>±15'</td> <td>±30'</td> <td></td> </tr> <tr> <td>400-1000mm</td> <td>±0.30</td> <td>±0.80</td> <td>±2.00</td> <td>±5.00</td> <td>±12.00</td> <td>>400mm</td> <td>±5°</td> <td>±10°</td> <td>±20°</td> <td></td> </tr> <tr> <td>1000-2000mm</td> <td>±0.50</td> <td>±1.20</td> <td>±3.00</td> <td>±5.00</td> <td>±12.00</td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> </tbody> </table>					LINEAR	ISO 2768-1					ANGULAR	Very Coarse			<3mm	Fine	Medium	Coarse	Very Coarse	<10mm	Fine	Medium	Coarse	Very Coarse	3-6mm	±0.05	±0.10	±0.20	±0.50	±1.20	<10mm	±1°	±1°30'	±3°		6-30mm	±0.10	±0.20	±0.50	±1.20	±3.00	10-50mm	±30'	±1°	±2°		30-120mm	±0.15	±0.30	±0.80	±2.00	±5.00	50-120mm	±20'	±30'	±1°		120-400mm	±0.20	±0.50	±1.20	±3.00	±5.00	120-400mm	±10'	±15'	±30'		400-1000mm	±0.30	±0.80	±2.00	±5.00	±12.00	>400mm	±5°	±10°	±20°		1000-2000mm	±0.50	±1.20	±3.00	±5.00	±12.00						DESIGNED BY: P.LACHACZ	VALIDATED BY:	DATE: 18.04.2023	DESING CENTER: VAR
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